

## Marlex<sup>®</sup> 5754 Polyethylene

### LOW DENSITY POLYETHYLENE (LDPE)

**This low density polyethylene is tailored for blown film applications that require:**

- Superb optics
- Excellent impact strength
- Exceptional processability
- Low coefficient of friction

**Typical blown film resin applications include:**

- Produce bags
- Frozen food packaging
- Case shrink wrap, bundling
- Dry goods packaging
- Laminations
- General purpose clarity packaging

Nominal Resin Properties	English	SI	Method
Melt Index, 190 °C/2.16 kg	---	0.8 g/10 min	ASTM D1238
Density	---	0.925 g/cm <sup>3</sup>	ASTM D1505
Slip	625 ppm	625 ppm	---
Antiblock	2500 ppm	2500 ppm	---
Vicat Softening Temperature	210 °F	99 °C	ASTM D1525
Melting Point	233 °F	112 °C	ASTM D3418

Nominal Blown Film Properties at 1.25 mil <sup>1</sup>	English	SI	Method
Haze	5.5 %	5.5 %	ASTM D1003
Gloss, 60°	125	125	ASTM D2457
COF	0.15	0.15	ASTM D1894
Dart	---	70 g	ASTM D1709
Elmendorf Tear MD/TD	---	300/250 g	ASTM D1922
Tensile Strength at Break MD/TD	4000/3400 psi	27/23 MPa	ASTM D882
Tensile Elongation at Break MD/TD	245/570 %	245/570 %	ASTM D882
1 % Secant Modulus MD/TD	30000/35000 psi	207/241 MPa	ASTM D882
WVTR	1.0 g/100in <sup>2</sup> /day	15.5 g/m <sup>2</sup> /day	ASTM F1249
OTR	380 cm <sup>3</sup> /100in <sup>2</sup> /day	6000 cm <sup>3</sup> /m <sup>2</sup> /day	ASTM D3985

1. Produced on a LDPE line at 2.5:1 BUR, 35 mil die gap, 8 in. die, 250 lb/h, 400 °F melt temperature.

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Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.